

*Think Safety!*  
**JOKWANG**

**Pressure Relief Valves  
for UV Stamp**

**JSV-FT100**



Total Safety Solution Provider!  
**JOKWANG**

Total Safety Solution Provider!  
**JOKWANG**

Cat No. FT100 Vol.1

**JOKWANG I.L.I. CO.,LTD.**

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**JOKWANG I.L.I CO., LTD.**



## INTRODUCTION OF COMPANY

Since its establishment in 1968, JOKWANG I.L.I CO., LTD. with its JK trademark has put every effort in pioneering and specializing as one of the leading valve manufacturing companies. Its devotion has concentrated especially in the area of safety & relief valve, pressure reducing valve, stop valve and steam trap.

With almost half a century of experience, we have earned over a good reputation for quality, reliability, reasonable price and excellent performance.

We determined to contribute to serve your need for your heat control and energy saving effort through our precision design, strict testing, and precision processing. Your kind inquiries would be much appreciated, and we will do our best to give you our business suggestions on them, which can be competitive in your market. In closing, we promise for our continuous endeavor, for more research, and for development work to pay back your positive supports and encouragement.



## COMPANY HISTORY

- Nov. 1968** Founded JOKWANG Industries Company in Busan, Korea
- May. 1987** Acquired K.S.(Korean Industrial Standard) Mark
- Apr. 1989** Acquired Type approval from KR(Korea)
- Dec. 1992** Technical Collaboration with VENN in Japan
- Dec. 1998** Acquired ISO 9001 Certificate
- Dec. 1999** Changed Company name to JOKWANG I.L.I Co., Ltd.
- Oct. 2000** Moved to Noksan Industrial Complex in Busan, Korea
- Nov. 2003** Acquired Type approval from DNV(Norway)
- Mar. 2004** Acquired Type approval from BV(France)
- Apr. 2004** Acquired KEPIC Certificate
- Jun. 2004** Acquired Type approval from LR(UK)
- May. 2006** Acquired Safety Relief Valve ASME "UV" Stamp
- Nov. 2006** Patent registered for Pilot-Operated Safety Valve
- May. 2010** Acquired Type approval from GL(Germany)
- Apr. 2011** Acquired Safety Relief Valve ASME "UV" Stamp(Up to 6,000psig)
- Dec. 2011** Awarded Export Tower of 3 Mil. U.S Dollar
- Dec. 2011** Acquired Type approval from CCS(China)
- Dec. 2011** Acquired ISO14001 Certificate
- Mar. 2012** Acquired OHSAS18001 Certificate
- Mar. 2013** Acquired Pilot type Safety Relief Valve ASME "UV"Stamp
- Jun. 2014** Acquired Safety Relief Valve ASME "V"Stamp
- Jun. 2015** Acquired Safety Relief Valve C-Sel(China)
- May. 2016** Renewed ASME "UV"Stamp
- Jan. 2016** Moved to Sanmak Complex in Yangsan, Korea
- Sep. 2016** Renewed ASME "V"Stamp

# Certificate



# General information



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### Quality System Certificate

- 'V' Stamp of ASME Sec.I
- 'UV' Stamp of ASME Sec.VIII
- Certificate of NBBI Safety Valve Capacity
- ISO 9001 Certificate
- ISO 14001 Certificate
- OHSAS 18001 Certificate
- C-SEL China Special Equipment License

### Type Approval

- LR - Lloyd's Register
- BV - Bureau Veritas
- KR - Korean Register
- CCS - China Classification Society
- DNV·GL - Det norske Veritas·Germanischer Veritas

# 01 About SRV (Safety Relief Valve)



## 01 General Definition of Safety Relief Valve (SRV)

A pressure relief device is any device that can purge a system from an overpressure condition. More particularly, an SRV is a pressure relief device that is self-actuated, and whose primary purpose is the protection of life and equipment. Through a controlled discharge of a required (rated) amount of fluid at a predetermined pressure, an SRV must prevent overpressure in pressurized vessels and systems, and it operates within limits which are determined by international codes. An SRV is often the final control device in the prevention of accidents or explosions caused by overpressure.

The SRV must close at a predetermined pressure

when the system pressure has returned to a safe level at values determined by the codes.

SRVs must be designed with materials compatible with many process fluids, from simple air and water to the most corrosive and toxic media. They must also be designed to operate in a consistently smooth manner on a variety of fluids and fluid phases. These design parameters lead to a wide array of SRV products available in the market today, with the on constant being that they all must comply with the internationally recognized codes.

## 02 Where do SRVs fit in the process?

Every industrial process system is designed to work against a certain maximum pressure and temperature called its rating or design pressure. It is in the economic interest of the users to work as close as possible towards the maximum limits of this design pressure in order to optimize the process output, hence increase the profitability of the system.

Nowadays, pressures and flow in the process industry are controlled by electronic process systems and highly sophisticated instrumentation devices. Almost all control systems are powered by an outside power source (electric, pneumatic, hydraulic). The law requires that when everything fails regardless of the built-in redundancies, there is still an independent working device powered only by the medium it protects. This is the function of the SRV, which, when everything else

works correctly in the system, should never have to work. However, practice proves the contrary, and there are a variety of incidents which will allow the system pressure to exceed the design pressure.

Although many pressure relief devices are called SRVs, not every SRV has the same characteristics of or operational precision. Only the choice of the correct pressure safety device for the right application will assure the safety of the system and allow the user to maximize process output and minimize down-time for maintenance purposes. Making the correct choice also means avoiding interference between the process instrumentation set points in the control loop and the pressure relief device limits selected. There SRV operation al limits can vary greatly even when all are complying with the codes.

## 03 Pressure Relief Devices

### ▶ Pressure relief device

Actuated by inlet static pressure and designed to open during emergency or abnormal conditions to prevent a rise of internal fluid pressure in excess of a specified design value. The device also may be designed to prevent excessive internal vacuum. The device may be designed to prevent excessive internal vacuum. The device may be a pressure relief valve, a non-reclosing pressure relief device, or a vacuum relief valve.

### ▶ Pressure relief valve

A pressure relief device designed to open and relieve excess pressure and to reclose and prevent the further flow of fluid after normal conditions have been restored.

#### a A relief valve

It is a spring loaded pressure relief valve actuated by the static pressure upstream of the valve. The valve opens normally in proportion to the pressure increase over the opening pressure. A relief valve is used primarily with incompressible fluids.

#### b A safety valve

It is a spring loaded pressure relief valve actuated by the static pressure upstream of the valve and characterized by rapid opening or pop action. A safety valve is normally used with compressible fluids.

#### c A safety relief valve

It is a spring loaded pressure relief valve that

may be used as either a safety or relief valve depending on the application.

#### d A conventional pressure relief valve

It is a spring loaded pressure relief valve whose operational characteristics are directly affected by changes in the back pressure.

#### e A balanced pressure relief valve

A It is spring loaded pressure relief valve that incorporates a bellows or other means for minimizing the effect of back pressure on the operational characteristics of the valve.

#### f A pilot operated pressure relief valve

It is a pressure relief valve in which the major relieving device or main valve is combined with and controlled by a self actuated auxiliary pressure relief valve (pilot).

### ▶ Non-reclosing pressure relief device

A pressure relief device which remains open after operation. A manual resetting means may be provided.

### ▶ Rupture disk device

A non-reclosing pressure relief device actuated by static differential pressure between the inlet and outlet of the device and designed to function by the bursting of a rupture disk. A rupture disk device includes a rupture disk and a rupture disk holder.



**a** A rupture disk

It is a pressure containing, pressure and temperature sensitive element of a rupture disk device.

**b** A rupture disk holder

It is the structure which encloses and clamps the rupture disk in position.(Some disks are designed to be installed between standard flanges without holders.)

**c** A non fragmenting rupture disk

It is a rupture disk designed and manufactured to be installed upstream of other piping components, such as pressure relief valves, and will not impair the function of those components when the disk ruptures.

**d** Pin-actuated device

A non-reclosing pressure relief device actuated by static pressure and designed to function by buckling or breaking a pin which holds a piston or a plug in place. Upon buckling or breaking of the pin, the piston or plug instantly moves to the full open position.

\* Reference  
- The Safety Relief Valve Handbook - API STD 520 Part 2.

# 02 Sizing Program Basis



## In truction of Sizing Program

After receiving the inquiry or P/O(purchase order) from our precious customers, we input the data for specification of PSV in the COMPUTER SIZING PROGRAM(see fig. 1).

This helps calculate the valve capacity and select the exact size compared than required capacity.

When we calculate the capacity, must-have information such as fluid name & states, temperature, pressure, required capacity and allowable overpressure condition(10%, 16%, 21%) are considered and reflected in the system according to the calculation standard as ASME

Sec.VIII and API STD 520 and so on.

Also the variety of pressure unit including Kg/cm<sup>2</sup>g, Barg, MPag, kPag, psig and so on could be used in the system.

The whole information for the each PSV is saved in our system and the data sheet with calculation sheet(see fig. 2) based on it could be printed out automatically.

It is possible to trace the saved information of each PSV with customer's name and serial number on the customer's request.

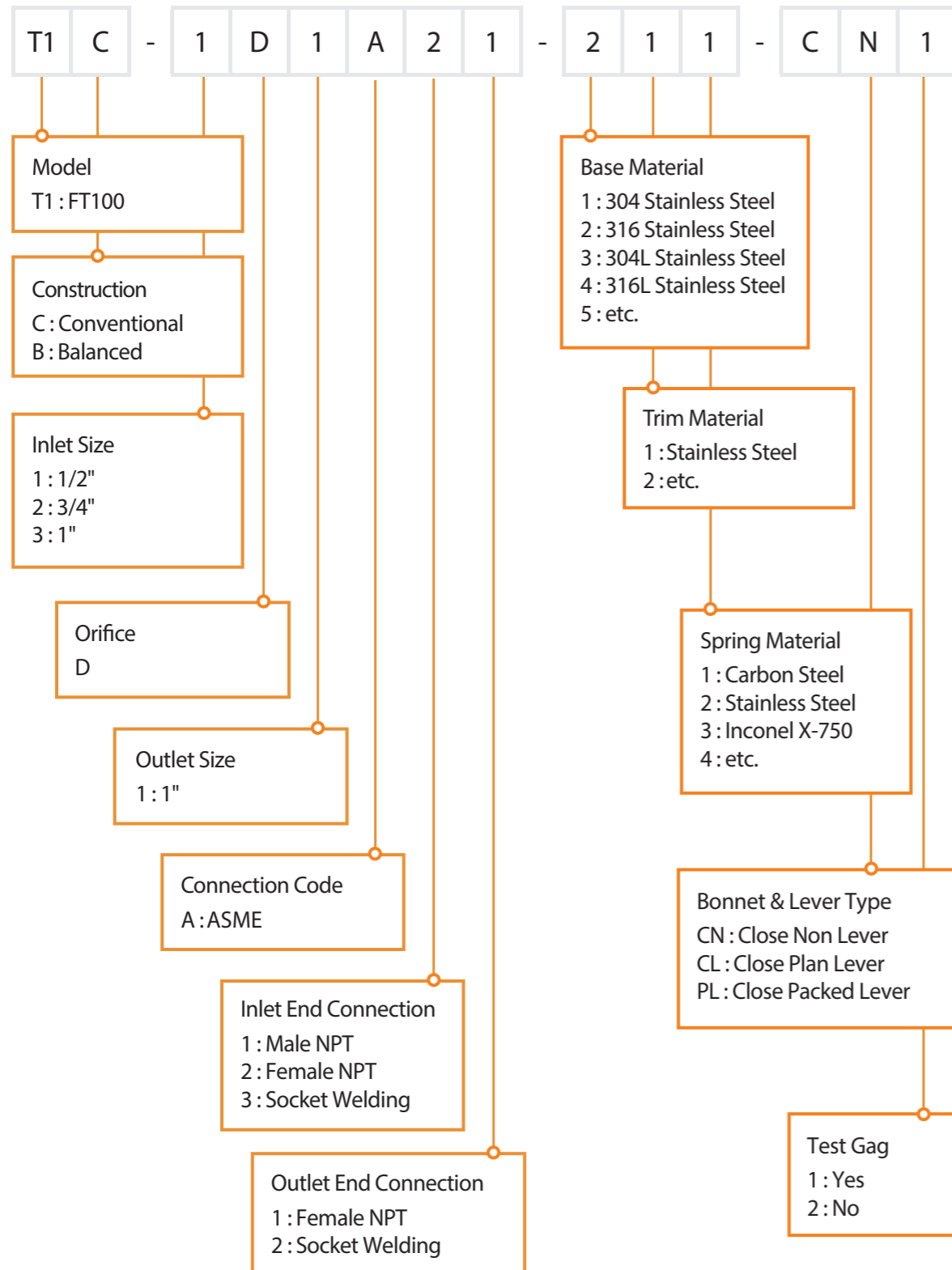
20	010200	Tag No(0)	PSV4001
30	010300	Service Line	
40	010800	Design Type	C ▶ Conventional
100	010700	Bonnet Type(*)	C ▶ Closure
101	041900	Levep Type(*)	L ▶ Flange Level
102	020901	Inlet Connect Code(*)	ANSI ANSI
103	020902	Inlet Rating(*)	150 ▶ 150LB
104	020903	Inlet Facing(*)	R RF
105	021001	Outlet Connect Code(*)	ANSI ANSI
106	021002	Outlet Rating(*)	150 150LB
107	021003	Outlet Facing(*)	R RF
110	020803	Size(inch)(*)	0.2500 ▶ 1.25
112	074400	Orifice Designation(*)	E E(1.2.7)
200	031101	Body(*)	S-WCB ▶ SA216 WCB
201	031200	Seat(*)	S-CF8M-S ▶ SA351 CF8M(STELLITED)
202	031301	Disc(*)	SA316-B (SA 276.316)(STELLITED)
203	031701	Bellows-M	NA none
300	010100	Model No	JSV-F1100
400	062200	Code(*)	A8 ▶ ASME sec. VIII
401	062502	Fluid State(*)	A ▶ ASK
402	062501	Fluid Name(*)	Air ▶
403	062700	Mol weight or specificOrwth*	28.96 ▶
404	063600	Compressibility Factor(*)	1 ▶
405	064000	Specific Heat(*)	1.4 ▶
407	069902	Pressure Unit(*)	KG ▶ Highbar
420	069903	Temp. Unit	C ▶
410	063100	Operating Temp.	
411	063200	Blowout Temp.(°C)(air)	20 ▶
413	062900	Operating pressure	
414	063000	Settling pressure(*)	5 ▶
420	063600	Closing Pressure(*)	4.85 ▶
422	063700	Hydrostatic Test*	7.5 ▶
440	063200	Constant Back Pressure	
441	063400	Variable Back Pressure	
450	063000	Allowable Overpressure(%)	10 ▶ 10
480	069901	Capacity Unit	KG ▶ High
491	069904	Area Unit	MM ▶
492	062600	Required Capacity	120 ▶
494	074200	Calculated Area	26.593 ▶
496	074300	Selected Area	126.677 ▶
498	074500	Valve Capacity(*)	572 ▶
500	062100	Paint Color(*)	G ▶ Silver
551	042000	GAC	Y ▶ Yes
574	999997	Remark	
580	052400	Other	NA ▶
581	052200	Fire	N ▶ No
582	062800	Velocity(Cp)	

Fig. 1 - Sizing Program - ERP System

JOKWANG L.L.I.		Pressure Safety & Relief Valve Specification and Calculation Sheet	
Project Name		E300 and Petrochemical Integrated Development in Malaysia	
Project No.		NA	
Site		201E SK 20	
Customer		M. KIM	
PSV return to 100 Storage Drum (3000-V-715)		3000-0701-1	
Tag No.		PSV-715	
Service Line		JW-FF100 / FF200 / FF100	
Model No.		JW-FF100 / FF200 / FF100	
Capacity		Calculation of Area	
Nominal Size		6	
Nominal Pressure		150	
Nominal Temperature		150	
Nominal Material		SA216 WCB	
Nominal Flange		RF	
Nominal Face		RF	
Nominal Thickness		0.2500	
Nominal Weight		1.26	
Nominal Volume		0.0000	
Nominal Area		0.0000	
Nominal Length		0.0000	
Nominal Diameter		0.0000	
Nominal Radius		0.0000	
Nominal Circumference		0.0000	
Nominal Surface Area		0.0000	
Nominal Volume		0.0000	
Nominal Weight		0.0000	
Nominal Density		0.0000	
Nominal Specific Gravity		0.0000	
Nominal Compressibility Factor		1.0000	
Nominal Velocity		0.0000	
Nominal Operating Temp.		150	
Nominal Design Max. Temp.		150	
Nominal Operating / Set Pressure		4.81 Highbar	
Nominal Design Pressure / C.C.P.		4.41 Highbar	
Nominal Back Pressure		0.0000	
Nominal Blowout Temp.		20	
Nominal Operating Pressure		0.0000	
Nominal Settling Pressure		0.0000	
Nominal Closing Pressure		4.81 Highbar	
Nominal Hydrostatic Test		7.5 Highbar	
Nominal Constant Back Pressure		0.0000	
Nominal Variable Back Pressure		0.0000	
Nominal Allowable Overpressure(%)		10	
Nominal Capacity Unit		Highbar	
Nominal Area Unit		mm <sup>2</sup>	
Nominal Required Capacity		120	
Nominal Calculated Area		26.593	
Nominal Selected Area		126.677	
Nominal Valve Capacity(*)		572	
Nominal Paint Color(*)		Silver	
Nominal GAC		Yes	
Nominal Remark			
Nominal Other		NA	
Nominal Fire		No	
Nominal Velocity(Cp)			

Fig. 2 - Data & Calculation Sheet

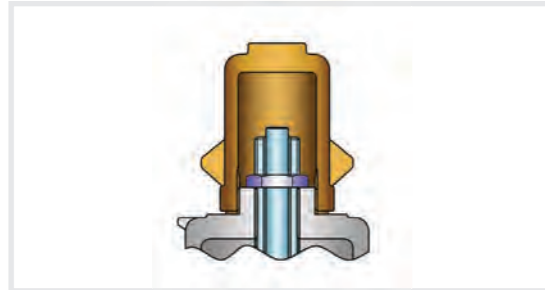
# 03 Numbering System



# JSV-FT100

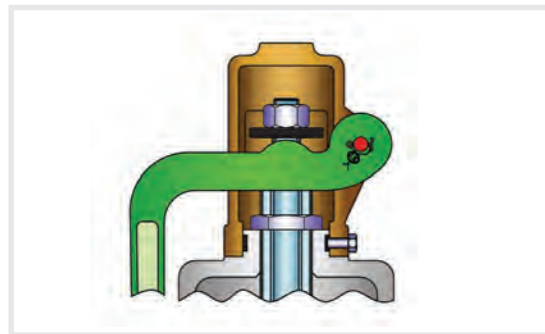
01 Cap with Accessory	12
02 Sepcification	13
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# 01 Cap with Accessory



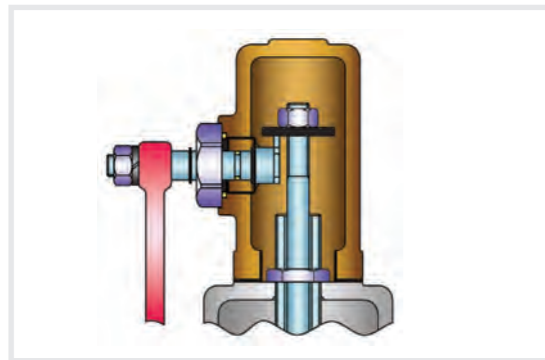
### None Lever

A component used to restrict access and/or protect the adjustment screw in a reclosing pressure relief device. It may or may not be a pressure containing part.



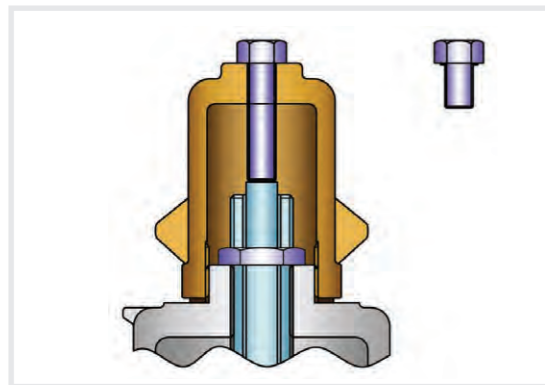
### Plain Lever

A device to apply an external force to the stem of a pressure relief valve to manually operate the valve at some pressure below the set pressure.



### Packed Lever

As indicated by the name, this lever assembly is packed around the lever shaft, so that leakage will not occur around the upper part of the valve when the valve is open or when back pressure is present. The packed lever should be used when positive protection against leakage is required.



### Cap with Gag

A device used on re-closing pressure relief devices to prevent the device from opening. The reason why gag is used is to hold the valve closed while a valve is being subjected to hydrostatic test.

\* Ref.: ASME Sec.VIII

# 02 Specification



Type	Conventional & Balanced
Applicable Code	ASME Sec. VIII
Size	1" / 2" ~ 1" x 1"
Orifice	D(0.11in <sup>2</sup> )
Set Pressure Range	STEAM : 15 ~ 2500 psig(1.03 ~ 172.0bar)
	AIR : 15 ~ 4500 psig(1.03 ~ 310.0bar)
	WATER : 15 ~ 4500 psig(1.03 ~ 310.0bar)
Allowable Leakage	API STD 527

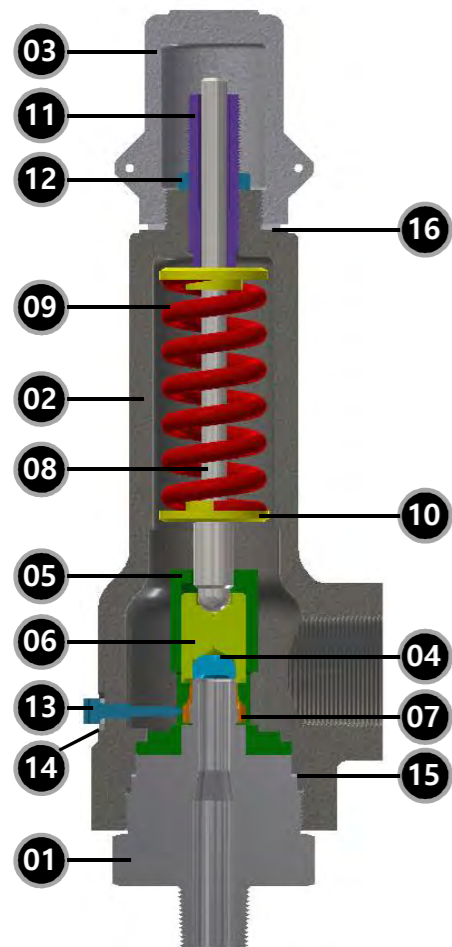
Orifice	Pressure Range	Standard Connections*
0.110 Sq. in.	15 to 780 psig	1 / 2" MNPT x 1" FNPT
		3 / 4" MNPT x 1" FNPT
		3 / 4" FNPT x 1" FNPT
	780 to 4500 psig	1" FNPT x 1" FNPT
		3 / 4" FNPT x 1" FNPT
		1" MNPT x 1" FNPT

\* PT thread also available

# 03 Part Name & Material



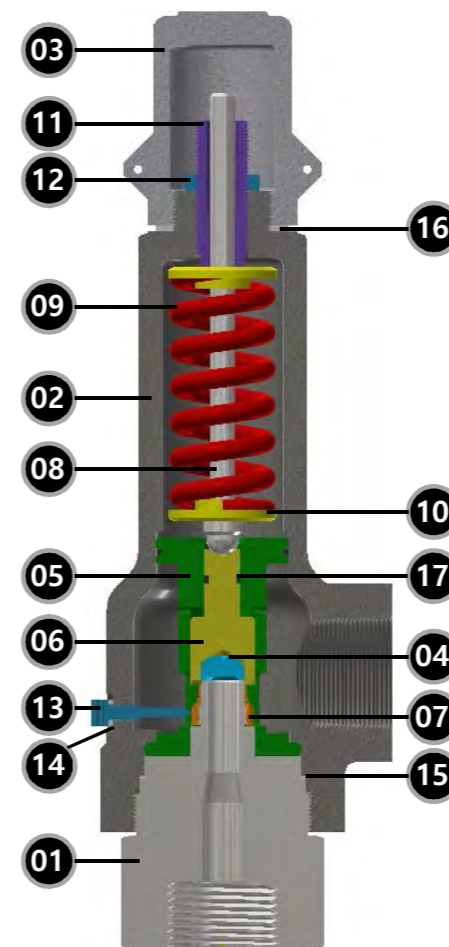
**Conventional Type**



No.	Part Name	Material
1	Base	SA276 304
2	Bonnet	SA216 WCB
3	Cap	Carbon Steel
4	Disc	316 Stainless Steel
5	Disc Guide	316 Stainless Steel
6	Disc Holder	316 Stainless Steel
7	Adjust Ring	Stainless Steel
8	Valve Stem	Stainless Steel
9	Spring	Carbon Steel
10	Spring Seat	Stainless Steel
11	Adjust Screw	Stainless Steel
12	Lock Nut	Stainless Steel
13	Set Screw	Stainless Steel
14	Set Screw Gasket	PTFE
15	Bonnet Screw Gasket	PTFE
16	Cap Gasket	PTFE

The material could be changeable upon request.

**Balanced Type**



No.	Part Name	Material
1	Base	SA276 304
2	Bonnet	SA216 WCB
3	Cap	Carbon Steel
4	Disc	316 Stainless Steel
5	Disc Guide	316 Stainless Steel
6	Disc Holder	316 Stainless Steel
7	Adjust Ring	Stainless Steel
8	Valve Stem	Stainless Steel
9	Spring	Carbon Steel
10	Spring Seat	Stainless Steel
11	Adjust Screw	Stainless Steel
12	Lock Nut	Stainless Steel
13	Set Screw	Stainless Steel
14	Set Screw Gasket	PTFE
15	Bonnet Screw Gasket	PTFE
16	Cap Gasket	PTFE
17	O-Ring	VITON

The material could be changeable upon request.



# 04 Dimension



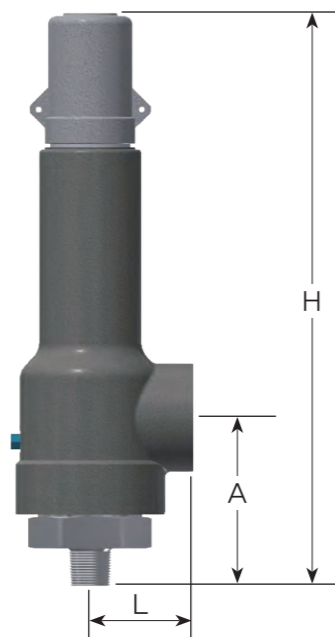
### USC Units

Orifice Diameter, mm (Area, inch <sup>2</sup> )	Pressure Range (psig)	Standard Connection		Dimension (inch)		
		Inlet	Outlet	L	A	H
9.5 (70.9)	15 to 780	1/2" MNPT	1" FNPT	2	3 5/16	11 3/16
		3/4" MNPT	1" FNPT	2	3 5/16	11 3/16
		3/4" FNPT	1" FNPT	2	3 5/16	11 3/16
		1" FNPT	1" FNPT	2	3 5/16	11 3/16
	780 to 4500	3/4" FNPT	1" FNPT	2 7/16	3 5/16	13 2/16
		1" MNPT	1" FNPT	2 7/16	3 5/16	13 2/16

### Metric Units

Orifice Diameter, mm (Area, inch <sup>2</sup> )	Pressure Range (bar)	Standard Connection		Dimension (mm)		
		Inlet	Outlet	L	A	H
9.5 (70.9)	1.03 to 53.8	1/2" MNPT	1" FNPT	51	84	284
		3/4" MNPT	1" FNPT	51	84	284
		3/4" FNPT	1" FNPT	51	84	284
		1" FNPT	1" FNPT	51	84	284
	53.8 to 310.2	3/4" FNPT	1" FNPT	62	84	334
		1" MNPT	1" FNPT	62	84	334

\* PT thread also available



# 05 Capacity Tables (USC Units)



### USC Units

Set Pressure (psig)	Air (SCFM)	Steam (Lbm/hr)	Water (GPM)	Set Pressure (psig)	Air (SCFM)	Steam (Lbm/hr)	Water (GPM)
15	56.9	160.6	12.7	1700	3279.4	9253.9	129.3
20	65.6	185.1	14.3	1800	3470.8	9794.0	133.0
30	83.0	234.2	17.2	1900	3662.2	10334.1	136.7
40	102.1	288.2	19.8	2000	3853.6	10874.2	140.2
50	121.3	342.2	22.2	2100	4045.0	11414.3	143.7
60	140.4	396.2	24.3	2200	4236.4	11954.4	147.1
70	159.6	450.2	26.2	2300	4427.8	12494.5	150.4
80	178.7	504.3	28.0	2400	4619.2	13034.6	153.6
90	197.8	558.3	29.8	2500	4810.6	13574.7	156.8
100	217.0	612.3	31.4	2600	5002.0		159.9
150	312.7	882.3	38.4	2700	5193.4		162.9
200	408.4	1152.4	44.3	2800	5384.8		165.9
250	504.1	1422.4	49.6	2900	5576.2		168.9
300	599.8	1692.5	54.3	3000	5767.6		171.8
350	695.5	1962.5	58.7	3100	5959.0		174.6
400	791.2	2232.6	62.7	3200	6150.4		177.4
450	886.9	2502.6	66.5	3300	6341.8		180.1
500	982.6	2772.7	70.1	3400	6533.2		182.9
600	1174.0	3312.8	76.8	3500	6724.6		185.5
700	1365.4	3852.9	83.0	3600	6916.0		188.2
800	1556.8	4393.0	88.7	3700	7107.4		190.8
900	1748.2	4933.1	94.1	3800	7298.8		193.3
1000	1939.6	5473.2	99.2	3900	7490.2		195.8
1100	2131.0	6013.3	104.0	4000	7681.6		198.3
1200	2322.4	6553.4	108.6	4100	7873.0		200.8
1300	2513.8	7093.5	113.1	4200	8064.4		203.2
1400	2705.2	7633.6	117.3	4300	8255.8		205.6
1500	2896.6	8173.7	121.5	4400	8447.2		208.0
1600	3088.0	8713.8	125.4	4500	8638.6		210.4

# 06 Capacity Tables (Metric Units)

**Metric Units**

Set Pressure (bar)	Air (SCFM)	Steam (Lbm/hr)	Water (GPM)	Set Pressure (bar)	Air (SCFM)	Steam (Lbm/hr)	Water (GPM)
1.03	56.9	160.6	12.7	117.21	3279.4	9253.9	129.3
1.38	65.6	185.1	14.3	124.10	3470.8	9794.0	133.0
2.07	83.0	234.2	17.2	131.00	3662.2	10334.1	136.7
2.76	102.1	288.2	19.8	137.89	3853.6	10874.2	140.2
3.45	121.3	342.2	22.2	144.79	4045.0	11414.3	143.7
4.14	140.4	396.2	24.3	151.68	4236.4	11954.4	147.1
4.83	159.6	450.2	26.2	158.58	4427.8	12494.5	150.4
5.52	178.7	504.3	28.0	165.47	4619.2	13034.6	153.6
6.21	197.8	558.3	29.8	172.37	4810.6	13574.7	156.8
6.89	217.0	612.3	31.4	179.26	5002.0		159.9
10.34	312.7	882.3	38.4	186.16	5193.4		162.9
13.79	408.4	1152.4	44.3	193.05	5384.8		165.9
17.24	504.1	1422.4	49.6	199.95	5576.2		168.9
20.68	599.8	1692.5	54.3	206.84	5767.6		171.8
24.13	695.5	1962.5	58.7	213.74	5959.0		174.6
27.58	791.2	2232.6	62.7	220.63	6150.4		177.4
31.03	886.9	2502.6	66.5	227.53	6341.8		180.1
34.47	982.6	2772.7	70.1	234.42	6533.2		182.9
41.37	1174.0	3312.8	76.8	241.31	6724.6		185.5
48.26	1365.4	3852.9	83.0	248.21	6916.0		188.2
55.16	1556.8	4393.0	88.7	255.10	7107.4		190.8
62.05	1748.2	4933.1	94.1	262.00	7298.8		193.3
68.95	1939.6	5473.2	99.2	268.89	7490.2		195.8
75.84	2131.0	6013.3	104.0	275.79	7681.6		198.3
82.74	2322.4	6553.4	108.6	282.68	7873.0		200.8
89.63	2513.8	7093.5	113.1	289.58	8064.4		203.2
96.53	2705.2	7633.6	117.3	296.47	8255.8		205.6
103.42	2896.6	8173.7	121.5	303.37	8447.2		208.0
110.32	3088.0	8713.8	125.4	310.20	8638.6		210.4

## Memo

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